

Trigger Setup Guide



Setting a Leary Trigger Sensor

1. Ensure trigger is clean.
2. Ensure the trigger is not positioned over any part of the machine.
3. Feed a product under the trigger and confirm trigger is 'seeing' the product. *Most Leary triggers have LED (lights) on them that illuminate when they are 'seeing' anything.* Monitor this LED to ascertain if the trigger is 'seeing' the product.
4. If the trigger is not 'seeing' the product move it closer to the product or carefully adjust the sensitivity setting using a plastic screwdriver:
 - Clockwise Adjustment = More sensitive
 - Counter-clockwise Adjustment = Less sensitive