




Side Seam Scanning Setup

BASIC SETUP INSTRUCTIONS		
Learn the glue volume	<p>Learn side seam glue volume</p> <ul style="list-style-type: none"> > Feed dry board under the sensor and press the Background button on the sensor (carton without glue symbol) > Run cartons through the sensor and press the learn glue button (during running when cartons are present). <p>The green LED's should be bouncing at around 5-7 every time a carton runs through following this learn step.</p> <p>If they are not at 5-7 please relearn the glue.</p>	<p> When learning glue volume ensure the applied glue volume on the carton is as desired.</p> <p>After you 'learn' the glue the system will check to ensure it does not vary beyond the set tolerances.</p>
Navigate to the Side seam Page	<p>From the main page press</p> <ul style="list-style-type: none"> > STATION SETUP (<i>Button</i>) > SIDSEAM (<i>Tab</i>) 	<p> Buttons are generally found in the main window and perform various tasks such as 'Learn Code'.</p> <p>Tabs are found across the top of most pages and are links to other pages.</p>
Set volume on screen	<p>From the side seam press</p> <ul style="list-style-type: none"> > VOLUME (<i>Button</i>) <p>Ensure the volume function is activated (ON). Then press:</p> <ul style="list-style-type: none"> > VOLUME (<i>Button</i>) <i>again</i> <p><u>Ensure the background setting is always at 0 (Zero).</u></p> <ul style="list-style-type: none"> > SAVE CHANGES (<i>Button</i>) <p>You will be taken back to the main side seam page.</p> <p>Done.</p>	<p> The first time you press volume (from the side seam page) the system will display the volume settings.</p> <p>The second time you press volume (from the volume setting page) the system will learn the volume.</p>