






## Initial System Setup

MAKE READY SEQUENCE			
A	Set up Job	<p>From the main page press:</p> <ul style="list-style-type: none"> <li>&gt; <b>JOB SETUP</b> (<i>Button</i>)</li> </ul>	 <p><b>Buttons</b> are generally found in the main window and perform various tasks such as 'Learn'.</p>
	Enter Job Details	<p>From the job setup page:</p> <ul style="list-style-type: none"> <li>&gt; Select <b>JOB</b> (<i>Tab</i>)</li> <li>&gt; Enter job details by selecting the required field and using the keypad.</li> </ul>	 <p><b>Tabs</b> are found across the top of most pages and are links to other pages.</p> <p><b>Fields</b> are areas (spaces) which require a setting/info to be input.</p>
	Activate/De-activate functions	<p>From the job setup page:</p> <ul style="list-style-type: none"> <li>&gt; Select <b>OFF/ON</b> (<i>Tab</i>)</li> <li>&gt; Activate/De-activate functions by selecting their field and using the &lt; &gt; or the +/- buttons to toggle between available options.</li> </ul>	 <p>When a channel is required ensure the following settings:</p> <p>Side seam = <b>Pattern Length</b>            Colour Code = <b>On</b>            Carton Overlap = <b>On</b>            Ejection Failure = <b>On</b>            Glue Valve 1 = <b>Gluing Only</b></p>
B	Set scan window	<p>From the main page:</p> <ul style="list-style-type: none"> <li>&gt; Select <b>STATION SETUP</b> (<i>Button</i>)</li> <li>&gt; Select <b>COLOUR CODE</b> (<i>Tab</i>)</li> <li>&gt; Set the scan start &amp; scan end dimensions.</li> <li>&gt; <b>SAVE CHANGES.</b></li> </ul>	 <p>Setting Scan Window:</p> <p>Both the 'scan start' &amp; 'scan end' dimensions should be set from the leading edge of the glue flap to 10mm before the first bar and 10mm after the last bar respectively.</p>
C	Master Learn	<p>From any page</p> <ul style="list-style-type: none"> <li>&gt; <b>MASTER LEARN</b> (<i>Button</i>)  <i>The master learn button will be labeled [MASTER] or has an icon of a book pictured on it.</i></li> <li>&gt; <b>LEARN MODEL</b> (<i>Button</i>)</li> </ul> <p>Feed at least one carton through the gluer. Wait for the 'Master Learn Completed' message.</p> <ul style="list-style-type: none"> <li>&gt; <b>OK</b> (<i>Button</i>)</li> </ul>	 <p>Master learn need only be performed once per make ready not matter how many individual sensors are being used.</p> <p>It is usually the case that the operators of the system will set up all barcode scan-windows and learn glue volumes etc before completing the master learn which finalises the make ready.</p>