






Initial System Setup

MAKE READY SEQUENCE			
A	Set up Job	From the main page press: > JOB SETUP (<i>Button</i>)	 Buttons are generally found in the main window and perform various tasks such as 'Learn'.
	Enter Job Details	From the job setup page: > Select JOB (<i>Tab</i>) > Enter job details by selecting the required field and using the keypad.	 Tabs are found across the top of most pages and are links to other pages. Fields are areas (spaces) which require a setting/info to be input.
	Activate/De-activate functions	From the job setup page: > Select OFF/ON (<i>Tab</i>) > Activate/De-activate functions by selecting their field and using the < > or the +/- buttons to toggle between available options.	 When a channel is required ensure the following settings: Side seam = Pattern Length Colour Code = On Carton Overlap = On Ejection Failure = On Glue Valve 1 = Gluing Only
B	Set scan window	From the main page: > Select STATION SETUP (<i>Button</i>) > Select COLOUR CODE (<i>Tab</i>) > Set the scan start & scan end dimensions. > SAVE CHANGES.	 Setting Scan Window: Both the 'scan start' & 'scan end' dimensions should be set from the leading edge of the glue flap to 10mm before the first bar and 10mm after the last bar respectively.
C	Master Learn	From any page > MASTER LEARN (<i>Button</i>) <i>The master learn button will be labeled [MASTER] or has an icon of a book pictured on it.</i> > LEARN MODEL (<i>Button</i>) Feed at least one carton through the gluer. Wait for the 'Master Learn Completed' message. > OK (<i>Button</i>)	 Master learn need only be performed once per make ready not matter how many individual sensors are being used. It is usually the case that the operators of the system will set up all barcode scan-windows and learn glue volumes etc before completing the master learn which finalises the make ready.