

MSD/Encoder Setup Guide



Setting a MSD/Encoder ratio setup (for systems with fine ratio adjustment including Leary Equipment)

1. Program the glue pattern to apply a line of glue 100mm in length and centered on the product.
2. Run the production line (with product) at minimum machine speed (low speed) and measure glue line.
3. If the applied glue line is equal to the programmed length you are finished.
4. If the applied glue line is longer than the programmed length (100mm) reduce the ratio setting by .1. Go back to step 2.
5. If the applied glue line is shorter than the programmed length (100mm) increase the ratio setting by .1. Go back to step 2.

Setting a MSD/Encoder ratio setup (for systems with 2-point adjustment including Pafra Equipment)

1. Program the glue pattern to apply a line of glue 100mm in length and centered on the product.
2. Run the production line (with product) at minimum machine speed (low speed) and measure glue line.
3. If the applied glue line is equal to the programmed length you are finished.
4. If the applied glue line is longer than the programmed length (100mm) adjust the setting to 2. Go back to step 2.
5. If the applied glue line is shorter than the programmed length (100mm) adjust the setting to 1. Go back to step 2.