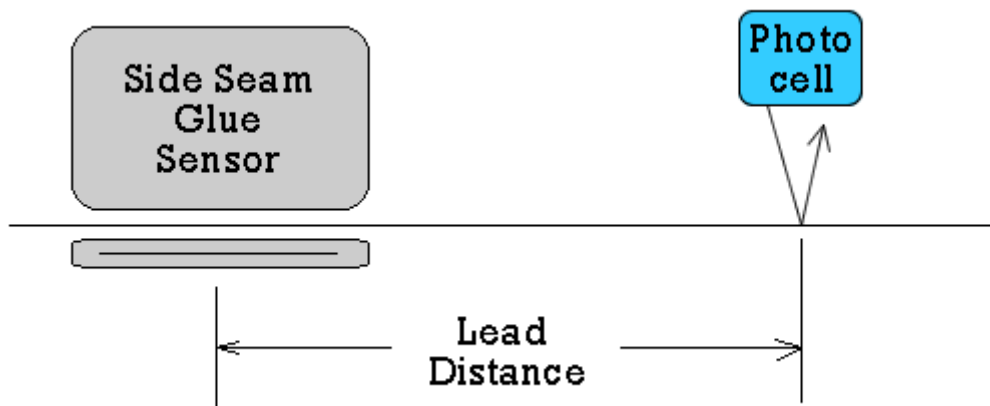


## Lead Distance Instructions

**NOTE:** Lead distance setup is **ONLY** required if trigger sensors (photocells) are moved.

The following instructions are intended to help you set up the lead distances.

The lead distance is the distance in millimetres between the trigger photocell and the detection sensor (in this example a side seam glue detector). Please see illustration:



Some detection sensors are fitted with fixed position photocell sensors (triggers) and therefore their lead distances are fixed. However, some types of detection solutions require independent photocells and therefore their lead distances can be altered by moving either photocell or detection sensor in relation to each other.

If you have had to move a photocell in order to set up a new job you must tell the controller the new lead distance.

Using a tape, measure the distance between the photocell and the detection sensor in millimetres (it does not have to be perfect, but as close as you can see).

On the touch screen main page select SYSTEM SETUP and enter the pass code (default is 1) and then press ENTER.

Select the S LEAD tab. You will see the lead distance settings for all functions (some may be on the next page, press the next page button to view). To enter a new setting simple touch the old setting and type in the new one. Press SAVE CHANGES and then EXIT TO MAIN.